



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3219-1
Job Sheet 173338



Part No: D3219-1

Job Qty: 30 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/28/18

Job Tracking No:

Due Date: 3/5/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B IPP A 04.04.19 New issue KJ/JLM ESR B 06.05.25 Waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		3/3/18	0.00	0.00	Start Up Waterjet		SC 18/03/03
100	Waterjet	30 pcs		3/5/18	0.01	0.62	Waterjet1		SC 18/03/03
120	QC	30 pcs		3/5/18	0.00	0.00	QC8		38
150	Packaging	30 pcs		3/5/18	0.00	0.00	Packaging3		9-88
160	QC21-SA	30 Ea		3/5/18	0.00	0.00	QC21		18/03/05

Part Op 100 - 1-Cut as per Dwg D3219
Descriptions: 150 - *** STOCK IN STEP CELL***

DAS
21
9-88

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	2.8920 sf (.0964 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	3	174	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.316inches + 0.006 - 0.001	0.322 0.315	0,316	
2	Plate	2.293inches ± 0.005	2.298 2.288	2,293	
3	Plate	0.375inches ± 0.010	0.385 0.365	0,375	
4	Plate	0.125inches ± 0.010	0.135 0.115	0,125	
5	Plate	0.125inches ± 0.010	0.135 0.115	0,123	

Plex 2/28/18 11:52 AM dart.leroux.jason



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Container No: S047627



Part: D3219-1

Job No: 173338

Serial No/Batch: S047627

Revision:

Inspector:

Date: 03/04/18